

7. (~~Thrice amended~~) line 2, replace "being configured to receive" to --receive--;
line 3, after "and" insert --being configured to receive--.

10. (~~Twice amended~~) line 2, after "wherein" delete --assembly aligns--;
line 3, after ^{"aperture"}~~aligned~~ insert --are alignable--.

Please add the following new claims:

--21. The punch and die alignment system of claim 1, wherein said first and second housings are rotatable relative to each other.

22. The punch and die assembly of claim 6, wherein said first and second housings are rotatable relative to each other.

23. The punch and die alignment system of claim 1, further comprising means for sensing a frictional resistance between said punch and first and second die apertures, said frictional resistance corresponding to a degree of concentricity of said first and second die apertures.

24. The punch and die assembly of claim 6, further comprising means for sensing a frictional resistance between said punch and first and second die apertures, said frictional resistance corresponding to a degree of concentricity of said first and second die apertures.--